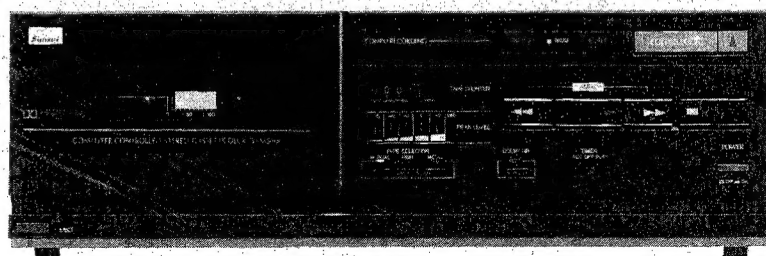


# SERVICE MANUAL

## STEREO CASSETTE DECK

# SANSUI D-M500F



### NOTE

D-M500F is additional model which external appearances are different from those of D-M55F.

This manual contains **OTHER PARTS LIST**, **PACKING LIST** and **ACCESSORY LIST** in which changed parts are printed with bold-face.

For other parts list, refer to D-M55F service manual previously issued.

### •SPECIFICATIONS

Track format .....	4-track/2-channel system
Tape speed .....	4.8 cm/sec.
Heads (2-head configuration)	
Rec/pb head .....	HIGH-Bs hard permalloy
Erase head .....	Double-gap HIGH-Bs ferrite
Motor .....	Electronically controlled DC motor
Reels: DC Motor	
Wow/flutter .....	0.05% max (WRMS)
Fast forwarding (rewinding) time	
.....	Approx. 85 sec. (for C-60 tape)
Frequency response (-20 VU recording/playback)	
Normal Tape (LH) .....	20 to 15,000 Hz
(30 to 14,000 Hz $\pm 3$ dB)	
Chrome tape .....	20 to 16,000 Hz
(30 to 15,000 Hz $\pm 3$ dB)	
Metal tape .....	20 to 16,000 Hz
(30 to 15,000 Hz $\pm 3$ dB)	
Signal-to-noise ratio (recording/Playback)	
Metal Tape (without Dolby Noise Reduction)	
.....	better than 54 dB
(With Dolby Noise Reduction Effect)	
.....	better than 64 dB
(above 5 kHz)	
Erase factor (Metal Tape)	
.....	more than 70 dB at 1 kHz
Recording bias frequency	
.....	85 kHz
Input sensitivity/impedance	
LINE IN (REC) .....	150 mV/47 kohms
Power requirements .....	120/220/240 V
.....	50/60 Hz
For U.S.A. and Canada	
.....	120V (60 Hz)
Power consumption .....	14 watts
Dimensions .....	345 mm (13-5/8") W
.....	111 mm (4-3/8") H
.....	227 mm (8-5/16") D
Weight .....	3.0 kg (6.6 lbs) net
.....	3.7 kg (8.2 lbs) packed

\* Design and specifications subject to changes without notice for improvements.

\* Noise reduction system manufactured under license from Dolby Laboratories Licensing Corporation.

"Dolby" and the double D symbol are trade marks of Dolby Laboratories Licensing Corporation.

**Sansui**

SANSUI ELECTRIC CO., LTD.

## CAUTION

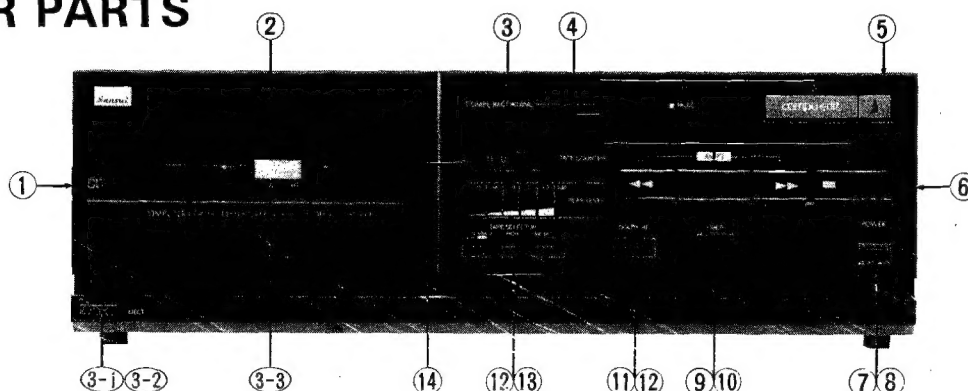
The symbols, UL, CSA, SA, BS, UK, EU, AS and XX on the parts list and the schematic diagram mean followings respectively.

**UL**..... Manufactured for U.S.A market.  
(Underwriters Laboratories approved model.)  
**CSA**..... Manufactured for Canadian market.

**SA**..... Manufactured for South African market.  
**BS, UK**..... Manufactured for United Kingdom market.  
**EU**..... Manufactured for European market.  
**AS**..... Manufactured for Australian market.  
**XX**..... Standard Version.  
**NON MARK**... Common Parts.

## 1. OTHER PARTS

### •Front View



#### Parts List <Front View>

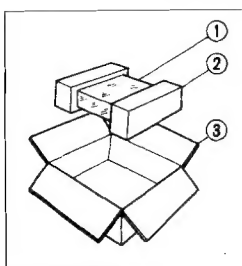
Parts No.	Stock No.	Description
1	47490910	Side Panel Ass'y (Left)
2	47943400	Cassette Lid Ass'y
3	47945100	Front Panel Ass'y
3-1	47171300	Eject Knob Holder
3-2	47552100	Eject Knob
3-3	07992320	Cassette Pocket Ass'y
4	46133300	Push SW., Control
5	47553110	Bonnet
6	47491020	Side Panel Ass'y (Right)
7	46360300	Push SW., POWER
8	47736700	Knob, POWER
9	46178400	Slide SW., TIMER
10	47436700	Knob, TIMER
11	46549600	Push SW., DOLBY
12	47255500	Knob, TAPE SELECTOR
13	46564000	Push SW., TAPE SELECTOR

#### Parts List <Top View>

Parts No.	Stock No.	Description
1	46371500	4P Line Terminal
2		Tention Wire
3	46547200	Mini Pin Jack, COMPU EDIT
4	46547200	Mini Pin Jack, COMPU SELECTOR
5	46364900	AC Outlet (XX,UL)
	48184000	AC Outlet (CSA)
	46161000	AC Outlet (EU)
	46364800	AC Outlet (BS)
6	47157300	Cord Cover
7	38005400	Power Supply Cord (XX)
	38004700	Power Supply Cord (UL)
	43187600	Power Supply Cord (CSA)
	38004500	Power Supply Cord (EU)
	38004300	Power Supply Cord (BS)
	07204200	Power Supply Cord (AS)
8	15011101	Power Transformer (XX)
	15011102	Power Transformer (UL,CSA)
	15011105	Power Transformer (EU,BS,AS)
9	47113110	Joint Shaft
10	47175000	Counter Holder
11	46899300	Tape Counter
12	47171400	Counter Belt
13	48126700	Eject Damper Ass'y
14	47167200	Damper Holder
	07204700	Slide SW., VOLTAGE SELECTOR (EU,BS)

## 2. PACKING LIST

Parts No.	Stock No.	Description
1	47859000	Vinyl Bag
2	47187650	Styrofoam Packing
3	47946400	Carton Case



## 3. ACCESSORY LIST

Stock No.	Description
07193400	Pin Plug Cord
or 38103300	Pin Plug Cord
46267300	Mini Pin Plug Cord
or 46410000	Mini Pin Plug Cord
94300500	Head Cleaner
46980500	Operating Instruction

**Sansui**

SANSUI ELECTRIC CO., LTD.:

SANSUI ELECTRONICS CORPORATION:

SANSUI ELECTRONICS (U.K.) LTD.:  
SANSUI ELECTRONICS G.M.B.H.:

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17150 South Margay Ave. Carson, California 90746 U.S.A.  
3036 Koapaka Street, Honolulu, Hawaii 96819 U.S.A.  
Unit 10A, Lyon Industrial Estate, Rockware Avenue, Greenford, Middx UB6, OAA, England  
Pau Ehrich Strasse 8, 6074 Rödermark 2, West Germany

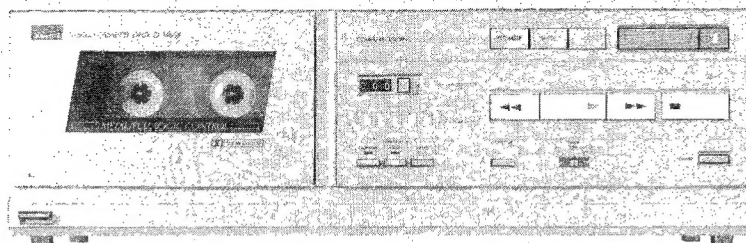
(SM1-253)

Printed in Japan (456220M) <Stock No. 36516800>

# SERVICE MANUAL

STEREO CASSETTE DECK

## SANSUI D-M55F



D-M55F

82

### •SPECIFICATIONS

Track format .....	4-track/2-channel system
Tape speed .....	4.8 cm/sec.
Heads (2-head configuration)	
Rec/pb head .....	HIGH-Bs hard permalloy
Erase head .....	Double-gap HIGH-Bs ferrite
Motor .....	Electronically controlled DC motor
Reels: DC Motor	
Wow/flutter .....	0.05% max (WRMS)
Fast forwarding (rewinding) time	
.....	Approx. 85 sec. (for C-60 tape)
Frequency response (—20 VU recording/playback)	
Normal Tape (LH) .....	20 to 15,000 Hz
(30 to 14,000 Hz $\pm 3$ dB)	
Chrome tape .....	20 to 16,000 Hz
(30 to 15,000 Hz $\pm 3$ dB)	
Metal tape .....	20 to 16,000 Hz
(30 to 15,000 Hz $\pm 3$ dB)	
Signal-to-noise ratio (recording/playback with metal tape)	
DOLBY NR OFF .....	Better than 58 dB
DOLBY NR ON .....	Better than 68 dB (5 kHz)
Erase rate (metal tape) .....	70 dB min (1 kHz)
Recording bias frequency .....	85 kHz
Input sensitivity/impedance	
LINE IN (REC) .....	150 mV/47 kohms
Power requirements .....	120/220/240 V
50/60 Hz	
For U.S.A. and Canada .....	120V (60 Hz)
Power consumption .....	14W
Dimensions .....	345 mm (13-5/8") W
111 mm (4-3/8") H	
227 mm (8-5/16") D	
Weight .....	3.0 kg (6.6 lbs) net
3.7 kg (8.2 lbs) packed	

- \* Design and specifications subject to changes without notice for improvements.
- \* Noise reduction system manufactured under license from Dolby Laboratories Licensing Corporation. "Dolby" and the double D symbol are trade marks of Dolby Laboratories Licensing Corporation.

### CAUTION

1. Use only replacement parts recommended by the manufacturer.
2. Measure insulation resistance before returning the appliance to the customer to prevent electrical shock.

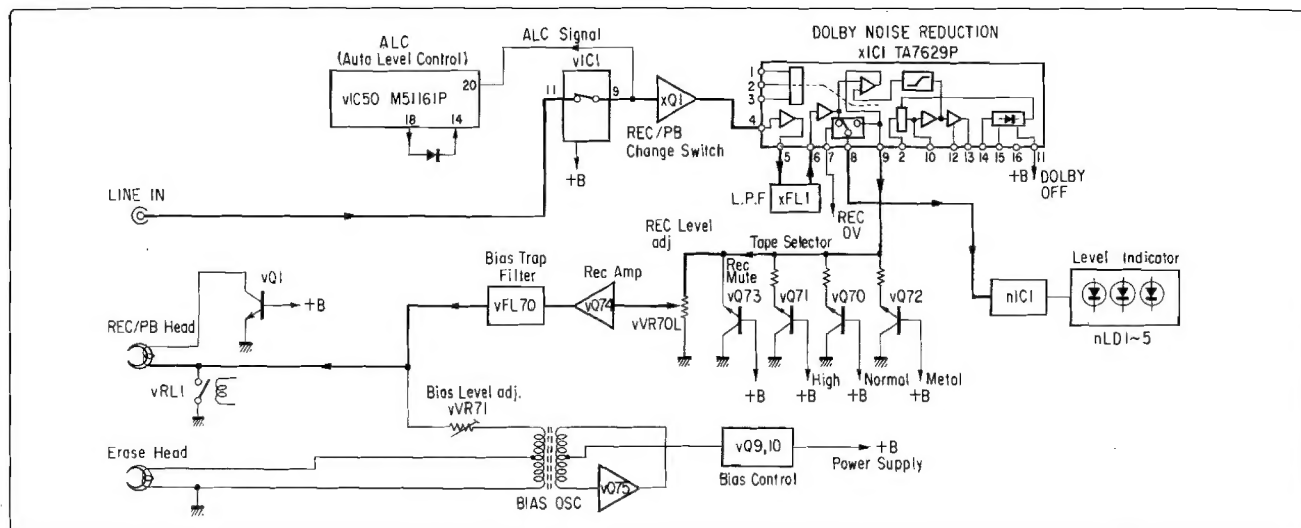
**Sansui**

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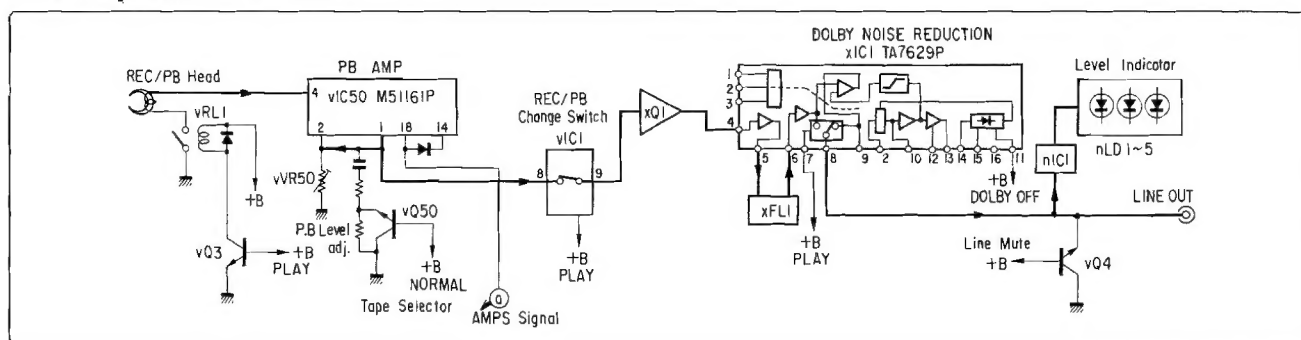
82

## 1. BLOCK DIAGRAM

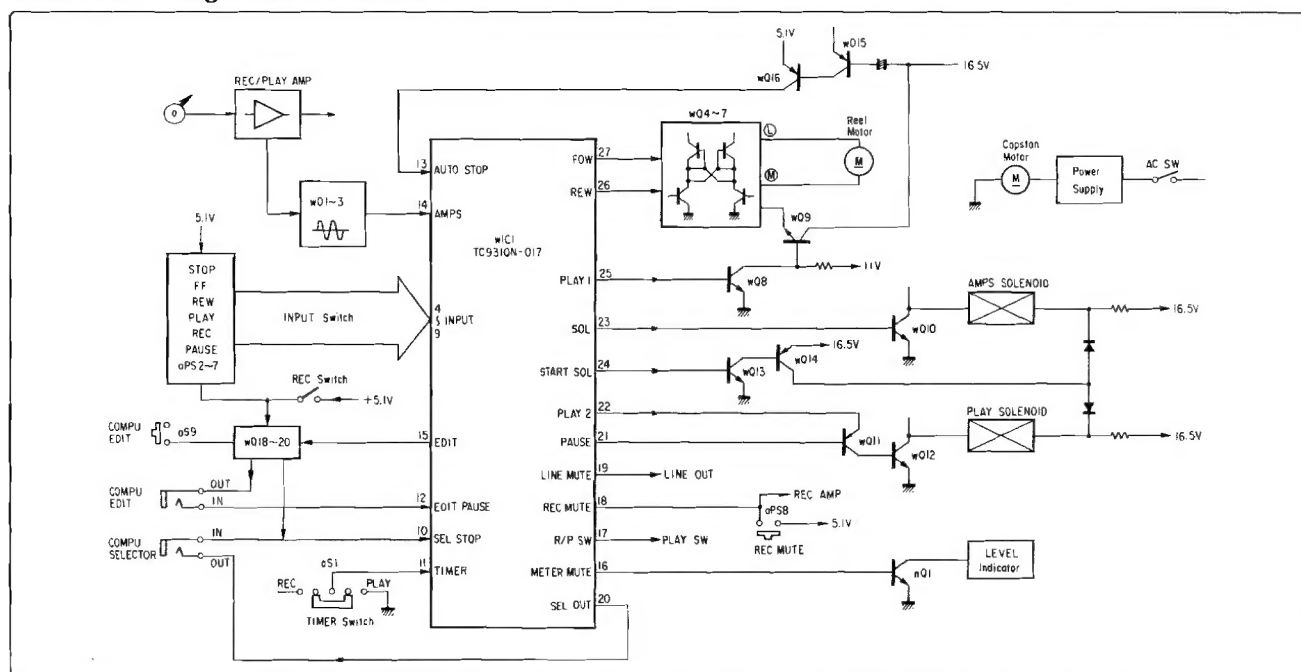
### 1-1. REC Operation <L-ch>



## 1-2. PLAY Operation <L-ch>



### 1-3. Mechanism Logic Control Section



## 2. INTERNAL BLOCK DIAGRAM OF IC & INPUT/OUTPUT TERMINAL FUNCTIONS

### • INPUT/OUTPUT Terminal Functions of IC TC9310N-017 (WIC1)

OUTPUT PORT OF wIC1		FWD	REW	PLAY	START SOL	SOL	PLAY	PAUSE	SEL OUT	LINE MUTE	REC MUTE	R/P SW	METER MUTE	EDIT
INPUT PORT	PIN	27	26	25	24	23	22	21	20	19	18	17	16	15
STOP	4									○	○			
FF	5	○			○	○				○	○			
REW	6		○		○	○				○	○			
PLAY	7	○		○	○		○		○		○		○	
REC	8	○		○	○		○			○		○	○	
PAUSE	9							○		○	○			
SEL STOP	10	STOP mode at PLAY and PLAY PAUSE operation, EDIT is released only at EDIT REC PAUSE or EDIT REC.												
TIMER	11	The mode become REC 3 sec after power switch on when oS1 set REC(H) position. The mode become PLAY after power switch on when oS1 set PLAY(L) position.												
EDIT PAUSE	H 12	○		○	○		○			○		○	○	○
EDIT PAUSE	L 12	Turn H from L after 2 sec.												
AUTO STOP	13	Becomes STOP mode after 1 sec.												
AMPS	14	When this port changes to L level during AMPS operation, the mode changes to PLAY mode through STOP mode.												
EDIT	15						○	○		○	○	○	○	○
AMPS FF		○			○	○	○			○	○			
AMPS REW			○		○	○	○			○	○			

for 100msec

for 300msec

- Note : 1. This table shows state of output when one input ports is depressed, ○ mark means H level output.  
2. Pin No.11 and 12 are three-state input ports.  
3. Pin No.15 is I/O(INPUT/OUTPUT)port.

### • Mode Operation of IC TC9310N-017 (WIC1)

PRESENT MODE \ INPUT KEY	STOP (■)	FF (▶▶)	REW (◀◀)	PLAY (▶)	REC PLAY (●▶)	PAUSE (  )	EDIT PAUSE		EDIT	SEL STOP	AMPS		A-STOP	TIMER START		
							H	L			L	H→L		V <sub>DD</sub>	OPEN	GND
STOP (■)	—	▶▶	◀◀	▶	●▶		—	—	EDIT ●▶	—	—	—	—	—	—	—
FF (▶▶)	■	—	◀◀	▶	—	—	—	—	—	—	—	—	■ Mode, 1sec after	—	—	—
REW (◀◀)	■	▶▶	—	▶	—	—	—	—	—	—	—	—	■ Mode, 1sec after	—	—	—
PLAY (▶)	■	Que	Review	—	—	▶	—	—	—	■	—	—	■ Mode, 1sec after	—	—	—
REC PLAY (●▶)	■	▶▶	◀◀	—	—	●▶	—	—	—	—	—	—	■ Mode, 1sec after	—	—	—
PAUSE (  )	■	▶▶	◀◀	▶	●▶	■	—	—	—	—	—	—	—	—	—	—
▶	■	▶▶	◀◀	—	—	▶	—	—	—	■	—	—	—	—	—	—
●▶	■	▶▶	◀◀	—	—	●▶	—	—	—	—	—	—	—	—	—	—
EDIT ●▶	■	▶▶	◀◀	—	—	EDIT ●▶	EDIT ●▶	—	—	●▶	—	—	—	—	—	—
EDIT ●▶	■	▶▶	◀◀	—	—	EDIT ●▶	—	●▶   Mode, 2sec after	—	●▶	—	—	■ Mode, 1sec after	—	—	—
AMPS FF	■	—	Review	▶	—	—	—	—	—	—	—	▶	■ Mode, 1sec after	—	—	—
AMPS REW	■	Que	—	▶	—	—	—	—	—	—	—	▶	■ Mode, 1sec after	—	—	—
POWER SW ON													●▶ Mode, 3sec after	■	▶ Mode, 3sec after	

- Note : 1. This table shows operation when one input key is depressed on present mode.  
2. Que is in the state of PLAY mode under FF operation.  
Review is in the state of PLAY mode under REW operation.

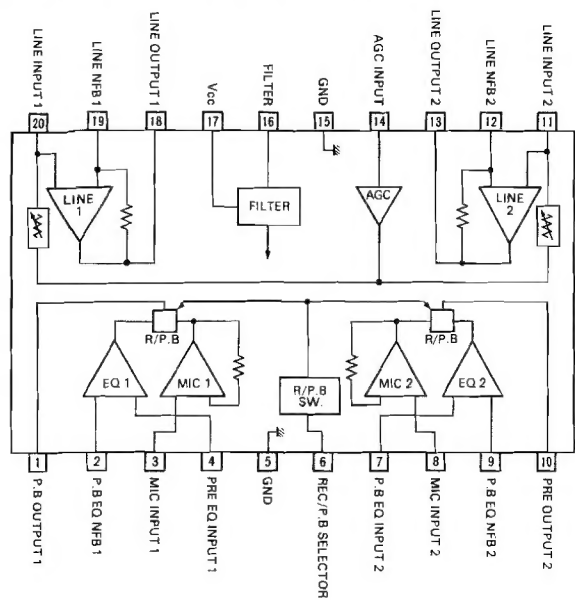


mark means continuing present mode.

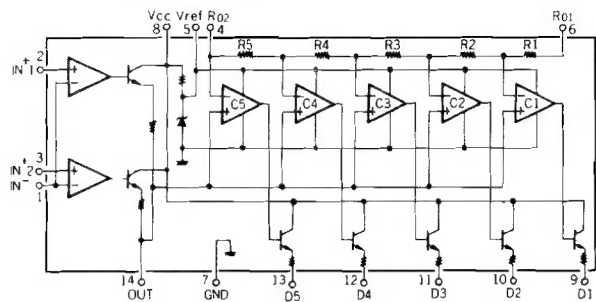


mark means non relation with other input ports.

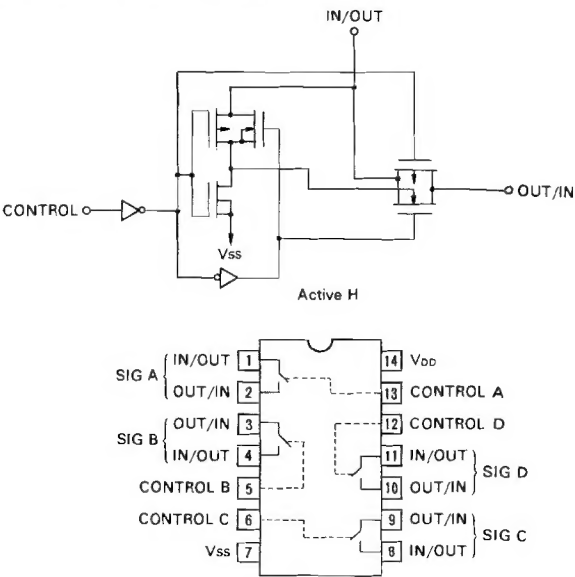
• M51161P (MIC Amp & PLAY EQ Amp)



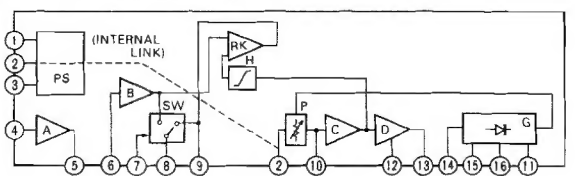
• LB-1416 (Signal Indicator Drive)



• MSM4066RS (Analog Switch)



•TA7629P (B Type Dolby Noise Reduction)



## 3. ADJUSTMENTS

### 3-1 Tape Speed Adjustment

- Note:** 1. Use Sansui Test Tape, SCT-S3K (3 kHz signals are recorded on the tape).  
2. Connections are shown in Fig. 3-1.

Fig. 3-1

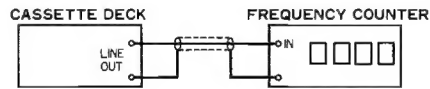
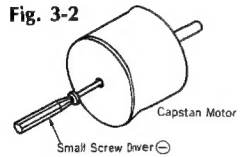


Fig. 3-2



STEP	SUBJECT	MEASURE OUTPUT	SETTING	ADJUSTMENT	ADJUST FOR	REMARKS
1.	TAPE SPEED Adj.	LINE OUT Frequency counter	Playback the TEST TAPE SCT-S3K.	Turn semi-variable resistor as Fig. 3-2.	3000 Hz $\pm$ 1.5%	Use small screw driver.

### 3-2. Playback Adjustment

- Note:** 1. Before this adjustment, clean REC/P.B. head surface.  
2. For this adjustment, use Sansui Test Tape, SCT-F10KN, SCT-L400N and SCT-F1K.  
3. Set the Dolby NR switch to be OFF.  
4. Connections are shown in Fig. 3-3.  
5. Remove the cassette lid. (Fig. 3-7)

Fig. 3-3

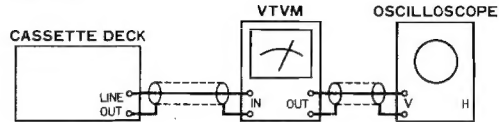
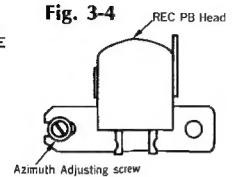


Fig. 3-4



STEP	SUBJECT	MEASURE OUTPUT	SETTING	ADJUSTMENT	ADJUST FOR	REMARKS
1.	REC/P.B. Head Adj.	LINE OUT VTVM, Scope	Playback the TEST TAPE-SCT-F10K	Adjust the azimuth adjusting screw in Fig. 3-4.	MAX. Output on both channels.	Refer to removal of Lid Ass'y on Page 5. After this adjustment, lock the screw with paint.
2.	Playback Level Adj.	Same as above	Set TAPE SELECTOR to NORMAL position. Playback the TEST TAPE SCT-L400	Adjust each vVR50 on L-CH and R-CH.	320mV $\pm$ 2dB	See Top View on page 10.
3.	High Frequency Equalization Check	Same as above	Set TAPE SELECTOR to NORMAL position. Playback the TEST TAPE SCT-F1K.	_____	_____	Read output levels on both channels.
			Playback the TEST TAPE SCT-F10K	_____	_____	Confirm that the output levels are within $\pm$ 4dB comparing with the above readings.

**Note:** On STEP 3, set the TAPE SELECTOR to HIGH position during playback of SCT-10KN, and confirm the indication on VTVM drops approximately 5dB.

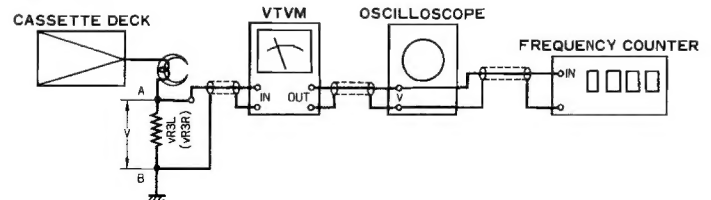
### 3-3. Recording Adjustment

#### 1) Bias Adjustment

- \* This adjustment is required, when replacing bias osc circuit, variable resistor for bias adjustment or REC/PB head.

- Note:** 1. For this adjustment, use Sansui Test Tape, SCT-SA.  
2. Set the Dolby NR Switch to be OFF.  
3. Connections are shown in Fig. 3-5.

Fig. 3-5

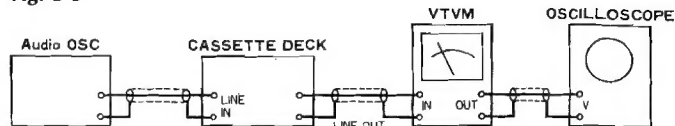


STEP	SUBJECT	MEASURE OUTPUT	SETTING	ADJUSTMENT	ADJUST FOR	REMARKS
1.	Recording Bias Adj.	Between vR3L & vR3R VTVM, Scope, Frequency Counter	Load the TEST TAPE SCT-SA. Depress PAUSE and REC buttons. Set TAPE SELECTOR to HIGH position.	Adjust vVR71L for L-CH and vVR71R for R-CH.	7.0mV	See Top View on page 10.
			Set TAPE SELECTOR to NORMAL position.	_____	_____	Confirm the indication on VTVM shows 6.0mV.
			Set TAPE SELECTOR to METAL position.	_____	_____	Confirm the indication on VTVM shows 10.0mV.

## 2) REC Level & Frequency Response Adjustment

- Note:** 1. Connections are shown in Fig. 3-6.  
2. Set the Dolby NR switch to be OFF.  
3. Use Sansui Test Tape, SCT-SA.

Fig. 3-6



STEP	SUBJECT	INPUT SIGNAL	MEASURE OUTPUT	SETTING	ADJUSTMENT	REMARKS
1.	REC Level Adj.	Feed 1 kHz, 15mV from S.G. into LINE IN.	LINE OUT, VTVM and Scope	Load the TEST TAPE SCT-SA and set TAPE SELECTOR to HIGH. 1. Depress PAUSE and REC button. 2. Push off the PAUSE button, then record the 1kHz signal. 3. Play back the 1kHz signal. 4. Confirm that the output levels on both channels are 22.5mV on VTVM.	1. If not 22.5mV, turn vVR70 (REC, L-CH) and vVR70 (REC, R-CH) until output level 22.5mV on both channels are obtained.	vVR70 (REC, L-CH), and vVR70 (REC, R-CH) are shown in Top View on page 10.
2.	Frequency Response Adj.	Feed 1kHz 15mV and 10kHz 15mV from S.G. into LINE IN.	Same as above	Load the TEST TAPE SCT-SA and set TAPE SELECTOR to HIGH. 1. Record the 1kHz and 10kHz signals from S.G. 2. Play back the 1kHz and 10kHz signals, then confirm 10kHz signal level in less than 1kHz signal level $\pm 3$ dB on VTVM.	1. If not, adjust vVR71L for L-CH and vVR71R for R-CH slightly until the output levels the 10kHz signal level in less than 1kHz signal level $\pm 3$ dB on VTVM	As vVR71L and vVR71R are previously adjusted, turn them slightly, if necessary.

### ◆ List of Sansui Test Tape

Name of TEST TAPE	Recorded Frequency	Description	Equivalent To
SCT-F40	40 Hz	Playback Frequency Response Check	—
SCT-F1K	1 kHz	High Frequency Equalization Check	—
SCT-F10K	10 kHz	REC/PB Head Adjustment	—
SCT-L400N	400 Hz	Playback Level and Indicator Level Adjustment	—
SCT-S3K	3 kHz	Speed Check and Wow & Flutter Check	—
*SCT-AD NORMAL	—	Recording Bias Adjustment	TDK AD
*SCT-SA HIGH	—	REC/PB Level Adjustment	TDK SA
*SCT-MA (METAL)	—	Frequency Response Check	TDK MA

◆Note: Some reference tapes marked \* are not supplied.  
As these are equivalent to ones indicated above, please obtain these blank tapes on your side as possible.

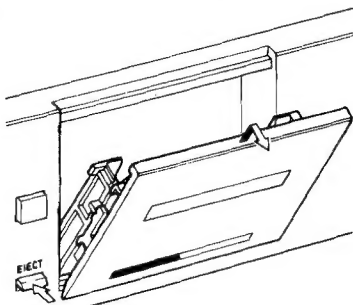
### ◆ TAPE SELECTOR Position

NORMAL		HIGH	
FUJI	FL, FXI	FUJI	FX II
MAXELL	UL, UD, XL I, XL I-S	MAXELL	XL II, XL II-S
TDK	D, AD, OD	TDK	SA, SA-X
SCOTCH	TARTAN CRYSTAL MASTER 120	SCOTCH	MASTER 70
SONY	AHF, BHF, CHF Low-Noise	SONY	JHF
AGFA	SUPER SUPER COLOR SUPER FERRO DYNAMIC	AGFA	STEREO CHROM
BASF	LN Super LH I	BASF	SCR
		METAL	
		MAXELL	MX
		TDK	MA-R, MA
		SCOTCH	Metafine
		SONY	METALLIC

### ◆ Removal and Attachment of Lid Ass'y

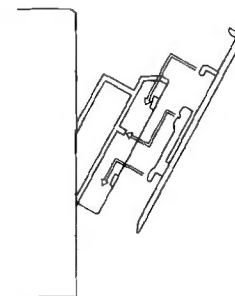
Depress the EJECT button to open the cassette well ass'y, and pull the Lid up and then toward you to remove it as shown in the figure.

Fig. 3-7



Re-attach the Lid to the cassette holder as shown in the figure.

Fig. 3-8

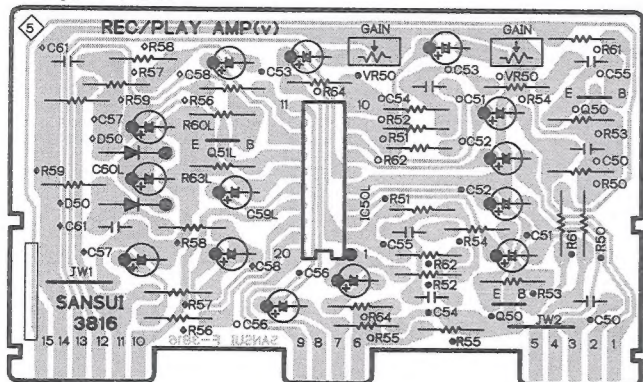




## 4. PARTS LOCATION & PARTS LIST

### 4-1. F-3816 MIC & PLAY Amp. Circuit Board (Stock No. 00733101)

Component Side



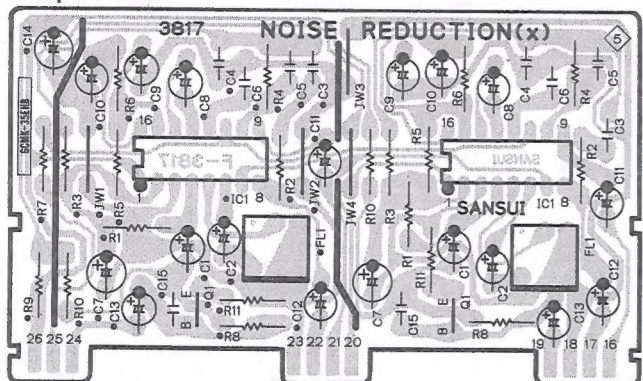
•Note: On this circuit board, the left channel is specified by "●, ◆" mark on top of the parts No.

#### Parts List

Parts No.	Stock No.	Description
•Transistor		
vQ50	46367101	2SC2603
	or 46391901	2SC2785
vQ51	46367101	2SC2603
	or 46391901	2SC2785
•IC		
vIC50	46362100	M51161P
•Diode		
vD50	03117600	1S2473D
	or 46086000	1S1588
vC50	07215000	2200pF 25V C.C.
vC54	07216300	27000pF 25V C.C.
vC55	07216200	22000pF 25V C.C.
vC61	07216300	27000pF 25V C.C.
vVR50	07261500	500Ω(B) SVR, P.B. level adj.

### 4-2. F-3817 Noise Reduction Circuit Board (Stock No. 00727601)

Component Side



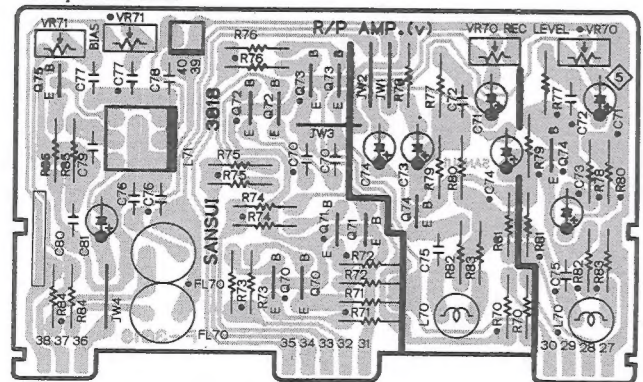
•Note: On this circuit board, the left channel is specified by "●" mark on top of the parts No.

#### Parts List

Parts No.	Stock No.	Description
•Transistor		
xQ1	46367101	2SC2603
	or 46391901	2SC2785
•IC		
xIC1	46128200	TA7629P
xC3	07215500	5600pF 25V C.C.
xC4	07216300	27000pF 25V C.C.
xC5	07215400	4700pF 25V C.C.
xC6	07216600	47000pF 25V C.C.
xFL1	46541500	Dolby Filter

### 4-3. F-3818 REC Amp. Circuit Board (Stock No. 00714401)

Component Side



•Note: On this circuit board, the right channel is specified by "◆" mark on top of the parts No.

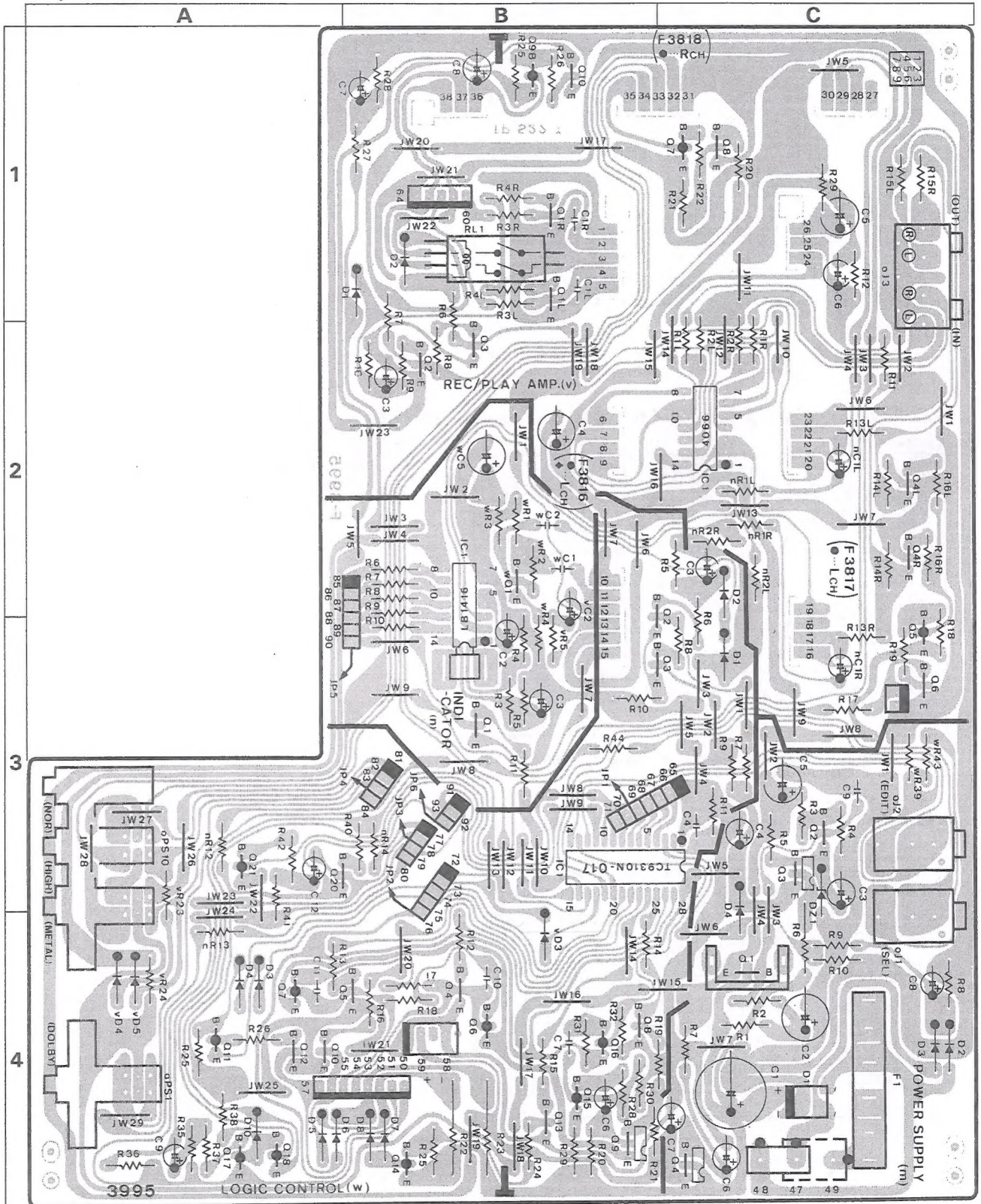
#### Parts List

Parts No.	Stock No.	Description
•Transistor		
vQ70	46367101	2SC2603
	or 46391901	2SC2785
vQ71	46367101	2SC2603
	or 46391901	2SC2785
vQ72	46367101	2SC2603
	or 46391901	2SC2785
vQ73	46367101	2SC2603
	or 46391901	2SC2785
vQ74	46367101	2SC2603
	or 46391901	2SC2785
vQ75	46362301	2SC1627A
vC70	07214800	1500pF 25V C.C.
vC72	07214800	1500pF 25V C.C.
vC75	07216300	27000pF 25V C.C.
vC78	00405200	0.0039μF 100V F.C.
vC79	07215400	4700pF 25V C.C.
vC80	07215400	4700pF 25V C.C.
vFL70	42904400	Trap Coil
vL70	46090500	Inductor 2.7mH
	or 46313900	Inductor 2.7mH
vL71	46362200	Bias OSC Coil
vVR70	07262100	50kΩ(B) SVR, REC level adj.
vVR71	07262200	100kΩ(B) SVR, BIAS level adj.



# 4-4. F-3995 Logic Control Circuit Board (Stock No. 00733401)

Component Side



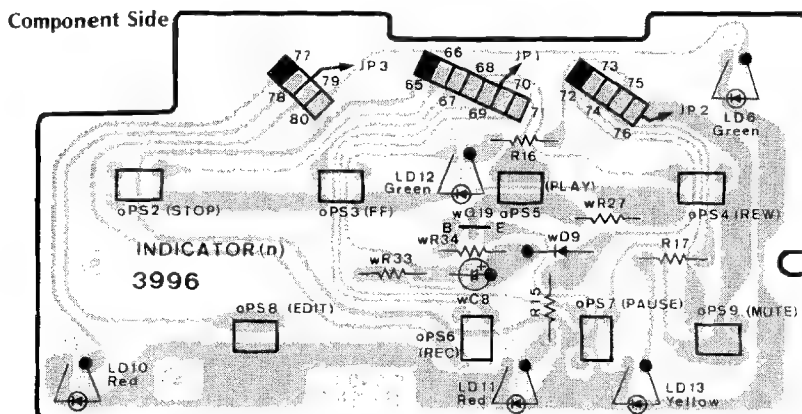
**Parts List**

Parts No.	Stock No.	Description
•Transistor		
mQ1	07287101	2SD1147
mQ2	46367101	2SC2603
	or 46391901	2SC2785
mQ3	46501401	2SD1226
mQ4	46501401	2SD1226
•Diode		
mD1	46273600	DBB10-B
mD2	03117600	1S2473T77
	or 46086000	1S1588TP-3
mD3	03117600	1S2473T77
	or 46086000	1S1588TP-3
mD4	03117600	1S2473T77
	or 46086000	1S1588TP-3
•Zener Diode		
mDZ1	46111500	05Z5.6-Y
mR6	46228600	47Ω 1/2W N.I.R.
mC9	07215800	10000pF 25V C.C.
•Transistor		
nQ1	46367101	2SC2603
	or 46391901	2SC2785
•IC		
nIC1	03611600	LB1416
oPS1	46549600	Push SW, DOLBY
oPS10	46564000	Push SW, TAPE SELECTOR
oJ1	46547200	COMPU SEL Jack
oJ2	46547200	COMPU EDIT Jack
oJ3	46371500	4P INPUT/OUTPUT Terminal
•Transistor		
vQ1	46367101	2SC2603
	or 46391901	2SC2785
vQ2	46367101	2SC2603
	or 46391901	2SC2785
vQ3	46367101	2SC2603
	or 46391901	2SC2785
vQ4	46367101	2SC2603
	or 46391901	2SC2785
vQ5	46367001	2SA1115
vQ6	46367101	2SC2603
	or 46391901	2SC2785
vQ7	46367001	2SA1115
	or 46392001	2SA1175
vQ8	46367101	2SC2603
	or 46391901	2SC2785
vQ9	46367001	2SA1115
	or 46392001	2SA1175
vQ10	46367101	2SC2603
	or 46391901	2SC2785
•IC		
vIC1	46421000	μPD4066BC
	or 07264600	MSM4066RS
•Diode		
vD1	03117600	1S2473T77
	or 46086000	1S1588TP-3
vD2	03117600	1S2473T77
	or 46086000	1S1588TP-3
vD3	03117600	1S2473T77
	or 46086000	1S1588TP-3
vD4	03117600	1S2473T77
	or 46086000	1S1588TP-3
vD5	03117600	1S2473T77
	or 46086000	1S1588TP-3
vRL1	11504700	Relay

Parts No.	Stock No.	Description
•Transistor		
wQ1	46367101	2SC2603
	or 46391901	2SC2785
wQ2	46367101	2SC2603
	or 46391901	2SC2785
wQ3	46367101	2SC2603
	or 46391901	2SC2785
wQ4	46367101	2SC2603
	or 46391901	2SC2785
wQ5	46367101	2SC2603
	or 46391901	2SC2785
wQ6	46367001	2SA1115
	or 46392001	2SA1175
wQ7	46367001	2SA1115
	or 46392001	2SA1175
wQ8	46367101	2SC2603
	or 46391901	2SC2785
wQ9	46501401	2SD1226
wQ10	46359801	2SC2001
wQ11	46367001	2SA1115
	or 46392001	2SA1175
wQ12	46359801	2SC2001
wQ13	46367101	2SC2603
	or 46391901	2SC2785
wQ14	46359701	2SA952
wQ15	46367001	2SA1115
	or 46392001	2SA1175
wQ16	46367001	2SA1115
	or 46392001	2SA1175
wQ17	46367001	2SA1115
	or 46392001	2SA1175
wQ18	46367001	2SA1115
	or 46392001	2SA1175
wQ20	46367101	2SC2603
	or 46391901	2SC2785
wQ21	46367001	2SA1115
	or 46392001	2SA1175
•IC		
wIC1	46550100	TC9310N-017
•Diode		
wD1	03117600	1S2473T77
	or 46086000	1S1588TP-3
wD2	03117600	1S2473T77
	or 46086000	1S1588TP-3
wD3	03117600	1S2473T77
	or 46086000	1S1588TP-3
wD4	03117600	1S2473T77
	or 46086000	1S1588TP-3
wD5	03117600	1S2473T77
	or 46086000	1S1588TP-3
wD6	03117600	1S2473T77
	or 46086000	1S1588TP-3
wD7	03117600	1S2473T77
	or 46086000	1S1588TP-3
wD8	03117600	1S2473T77
	or 46086000	1S1588TP-3
wD10	03117600	1S1473T77
	or 46086000	1S1588TP-3
wR22	00185600	100Ω 2W N.I.R.
wR23	00191900	82Ω 2W N.I.R.
wC1	07216600	47000pF 25V C.C.
wC2	07216600	47000pF 25V C.C.
wC4	07215900	12000pF 25V C.C.
wC7	07216600	47000pF 25V C.C.
wC10	07215800	10000pF 25V C.C.
wC11	07215800	10000pF 25V C.C.

•Note: The circuit boards, F-3996, F-3994 & F-3997 are not supplied as the assembled, However, the individual parts on the circuit board are provided for orders.

#### 4-5. F-3996 Input Switch Circuit Board



##### Parts List

Parts No.	Stock No.	Description
•LED		
nLD6	07250900	TLG123A
nLD10	46176900	TLS-123
nLD11	46176900	TLS-123
nLD12	07250900	TLG123A
nLD13	07251000	TLY123
oPS2	46133300	Push SW, STOP
oPS3	46133300	Push SW, FF
oPS4	46133300	Push SW, REW
oPS5	46133300	Push SW, PLAY
oPS6	46133300	Push SW, REC

Parts No.	Stock No.	Description
oPS7	46133300	Push SW, PAUSE
oPS8	46133300	Push SW, REC MUTE
oPS9	46133300	Push SW, COMPU EDIT

##### •Transistor

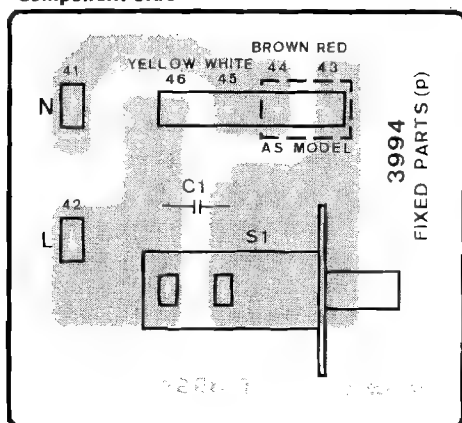
wQ19	46367101	2SC2603
	or 46391901	2SC2785

##### •Diode

wD9	03117600	1S2473T77
	or 46086000	1S1588TP-3

#### 4-6. F-3994 Power Supply Circuit Board

Component Side

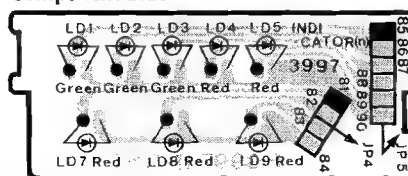


##### Parts List

Parts No.	Stock No.	Description
pC1	46425800	10000pF 400V C.C.
pS1	46360300	Push SW, POWER

#### 4-7. F-3997 Level Indicator Circuit Board

Component Side



##### Parts List

Parts No.	Stock No.	Description
•LED		
nLD1	07250900	TLG123A
nLD2	07250900	TLG123A
nLD3	07250900	TLG123A
nLD4	46176900	TLS-123
nLD5	46176900	TLS-123
nLD7	46176900	TLS-123
nLD8	46176900	TLS-123
nLD9	46176900	TLS-123

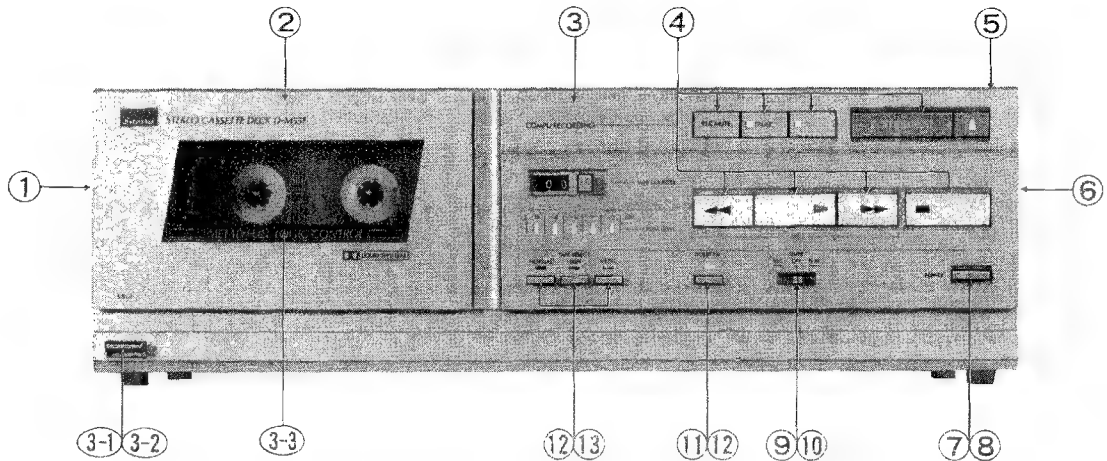
##### •Abbreviations

C.R. : Carbon Resistor	E.B. : Bi-Polar Electrolytic Capacitor
S.R. : Solid Resistor	E.B.L. : Low Leak Bi-Polar Electrolytic Capacitor
Ce.R. : Cement Resistor	Ta.C. : Tantalum Capacitor
M.R. : Metal Film Resistor	F.C. : Film Capacitor
F.R. : Fusing Resistor	M.P. : Metalized Paper Capacitor
N.I.R. : Non-Inflammable Resistor	P.C. : Polystyrene Capacitor
C.C. : Ceramic Capacitor	G.C. : Gimmic Capacitor
C.T. : Ceramic Capacitor, Temperature Compensation	V.R. : Variable Resistor
E.C. : Electrolytic Capacitor	S.V.R. : Semi Variable Resistor
E.L. : Low Leak Electrolytic Capacitor	SW. : Switch

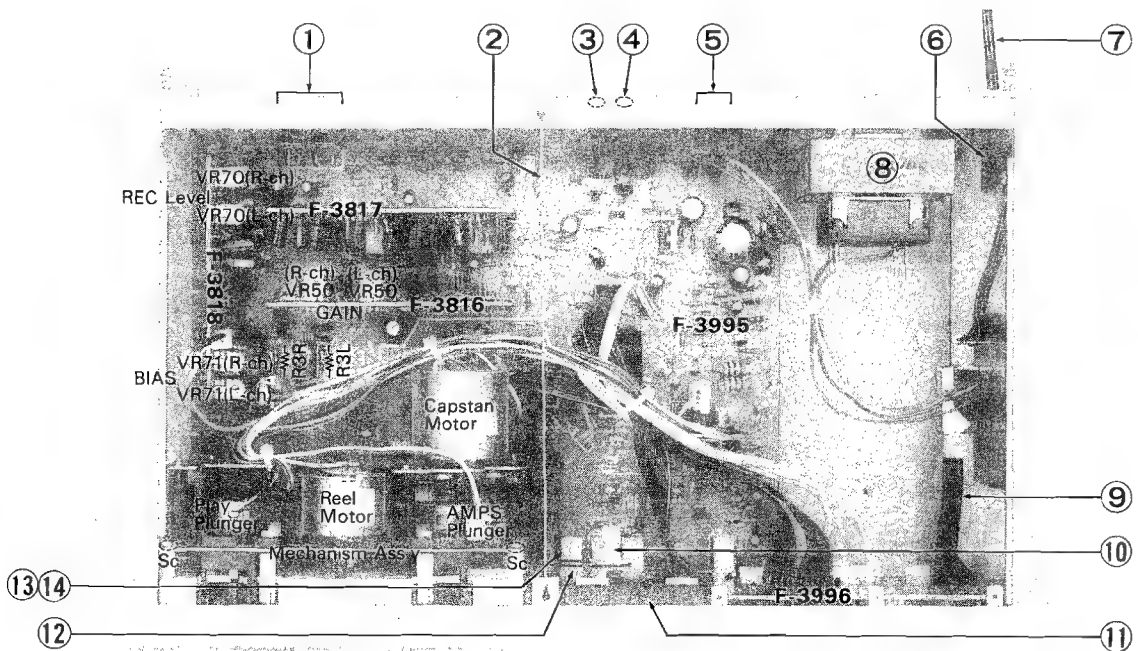


## 5. OTHER PARTS

### 5-1. Front View



### 5-2. Top View



#### Parts List <Front View>

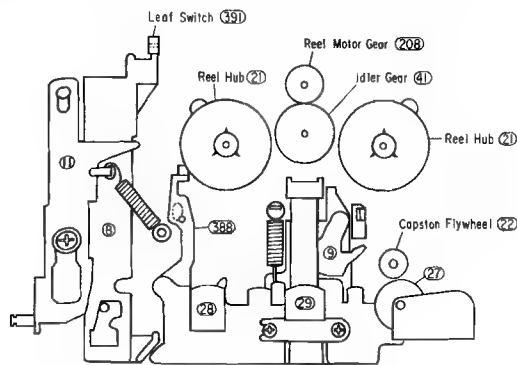
Parts No.	Stock No.	Description
1	47174800	Side Panel Ass'y (Left)
2	47182700	Cassette Lid Ass'y
3	47182600	Front Panel Ass'y
3-1	47171300	Eject Knob Holder
3-2	47165600	Eject Knob
3-3	07992310	Cassette Pocket Ass'y
4	46133300	Push SW, Control
5	47173000	Bonnet
6	47174900	Side Panel Ass'y (Right)
7	46360300	Push SW, POWER
8	47168800	Push SW Knob, POWER
9	46178400	Slide SW, TIMER
10	47189400	Knob, TIMER
11	46549600	Push SW, DOLBY
12	47209000	Push SW Knob
13	46564000	Push SW, TAPE SELECTOR

#### Parts List <Top View>

Parts No.	Stock No.	Description
1	46371500	4P Line Terminal
2		Tention Wire
3	46547200	Mini Pin Jack, COMPU EDIT
4	46547200	Mini Pin Jack, COMPU SELECTOR
5	46364900	AC Outlet
6	47157300	Cord Cover
7	38005400	Power Supply Cord
8	15011101	Power Transformer
9	47113100	Joint Shaft
10	47175000	Counter Holder
11	46604500	Tape Counter
12	47171400	Counter Belt
13	46370300	Eject Damper Ass'y
14	47167200	Damper Holder

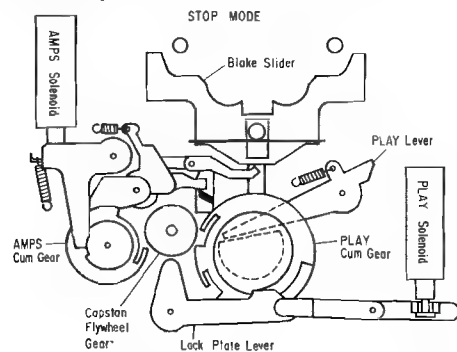
## 6. EXPLODED VIEW OF MECHANISM Ass'y & PARTS LIST

### ●Front View of Mechanism Ass'y

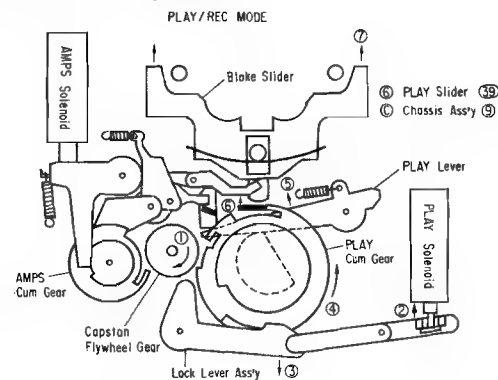


### ●Operation of Mechanism Ass'y

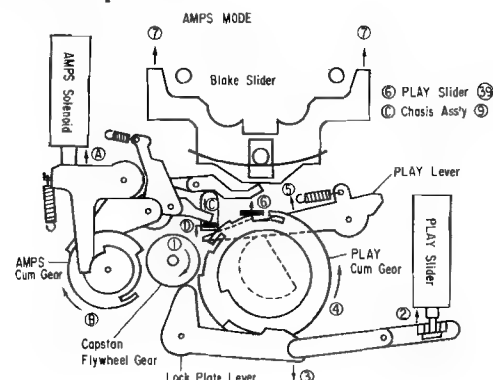
#### ① STOP Operation



#### ② PLAY/REC Operation



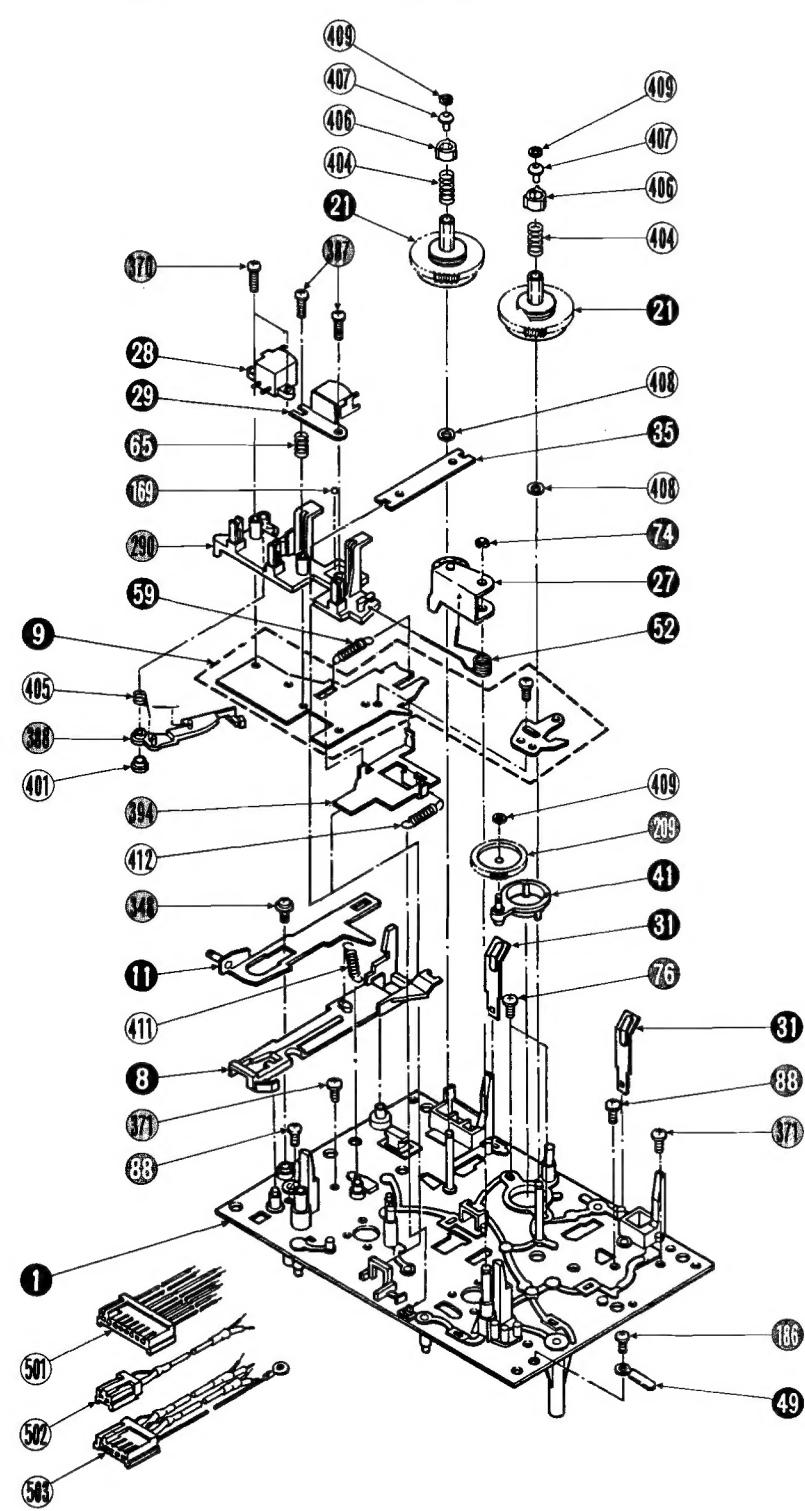
#### ③ AMPS Operation



### Parts List <6-1, 6-2>

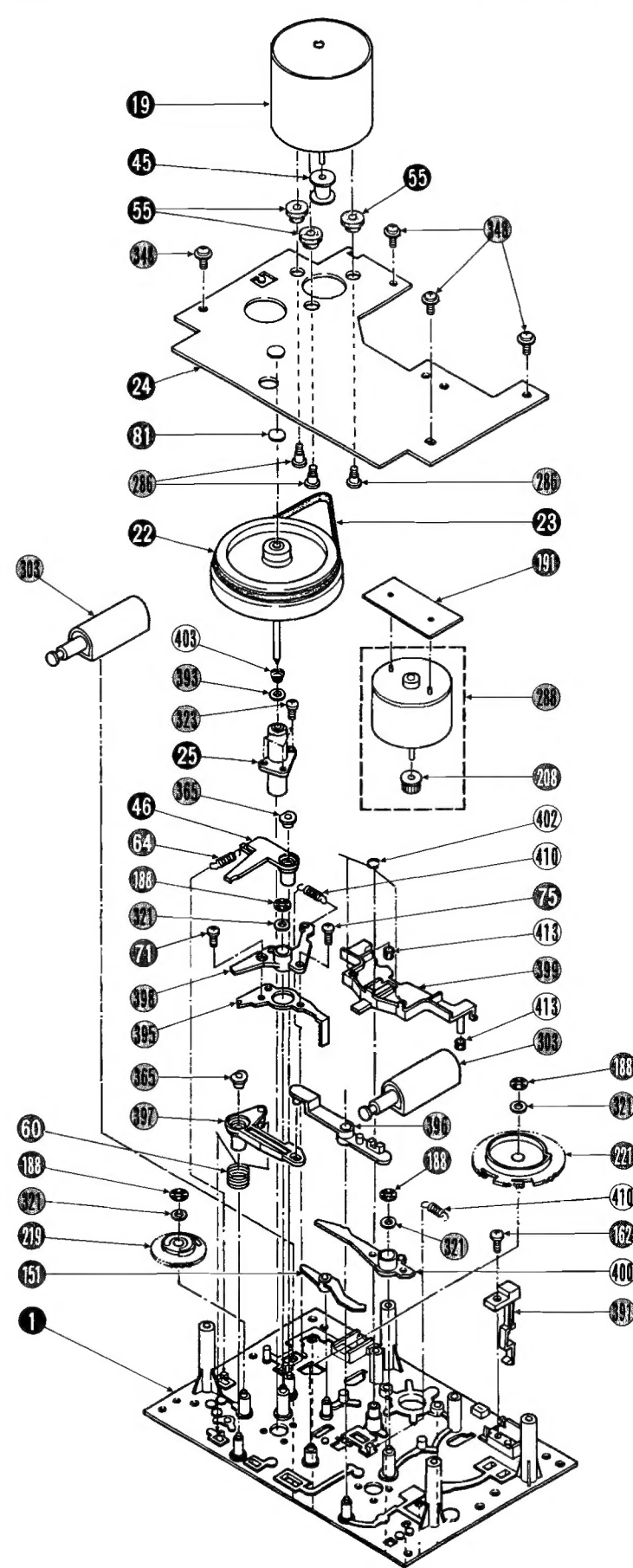
Parts No.	Stock No.	Description
8	47014400	Slider Lock Plate
19	07721100	Capstan Motor
21	47014600	Reel Hub
22	47014700	Flywheel Ass'y (capstan)
23	47014800	Capstan Belt
27	47015000	Pinch Roller Ass'y
28	07997400	Erase Head
29	47162200	Rec/PB Head
31	47015100	Cassette Holder Spring
35	47015200	Slider Hold Plate Spring
41	47213600	Idler Gear Arm
45	47015400	Pulley, Capstan Motor
46	47015500	AMPS Lock Lever
52	47015600	Pinch Roller Spring
55	47015700	Cushion, Motor
59	47015800	Play Slider Plate Spring
60	47015900	Play Lock Lever Spring
64	47016000	AMPS Lock Lever Spring
65	47016100	Head Adjust Spring
71	07736400	Binding Head Screw M2.6 x 3
74	00489000	E ring d = 2.0
75	47016200	Binding Head Screw M2.6 x 5
76	00421400	Binding Head Screw M2.6 x 8
88	00421200	Binding Head Screw M2.6 x 4
151	47016300	Brake Lever
162	00440500	Pan Head Tapping Screw M2.6 x 8
169	09462700	Steel Ball d = 3.0
186	47016200	Binding Head Screw M2.6 x 5
188	51822900	CS Type Ring d = 3.0
209	47016500	Idler Gear
219	47016600	Cam Gear, AMPS
221	47016700	Cam Gear, Play
286	47016800	Special Screw M2.6 x 1
288	47016900	Reel Motor Ass'y (with Gear 208)
290	47017000	Head Base
303	47213500	Plunger Solenoid, Play-AMPS
321	00466400	Plain Washer d = 3.0
323	47017200	Binding Head Tapping Screw M2.6 x 3
348	47004600	Washer Head Tapping Screw M2.6 x 8
365	47017300	Bush
370	47017400	Binding Head Deltite Screw M2.0 x 14
371	00424700	Binding Head Screw M2.6 x 3
387	47017500	Binding Head Screw M2.0 x 13
388	47017600	Kick Lever Ass'y
391	47017700	Leaf Switch, rec prevention
393	47017800	Washer d = 2.5
396	47018000	Plunger Lever
397	47018100	Lock Plate Lever
398	47018200	AMPS Lever
399	47018300	Brake Slider
400	47018400	Play Lever
401	47018500	Spacer
402	47018600	Brake Spring
403	47018700	Flywheel Spring
404	47018800	Reel Spring
405	47018900	Kick Lever Spring
406	47019000	Reel Collar
407	47019100	Reel Cap
408	07513000	Thrust Washer d = 2.0
409	47019200	Thrust Washer d = 1.6
410	47019300	Play Lever Spring
411	47019400	Lock Slider Spring
412	47019500	Play Slider Spring
413	47019600	Cushion, Brake

6-1. Front View of Mechanism Chassis



6-2. Rear View of Mechanism Chassis

●Though every part included in mechanism ass'y is numbered in exploded view, part unlisted in the parts list are not supplied.

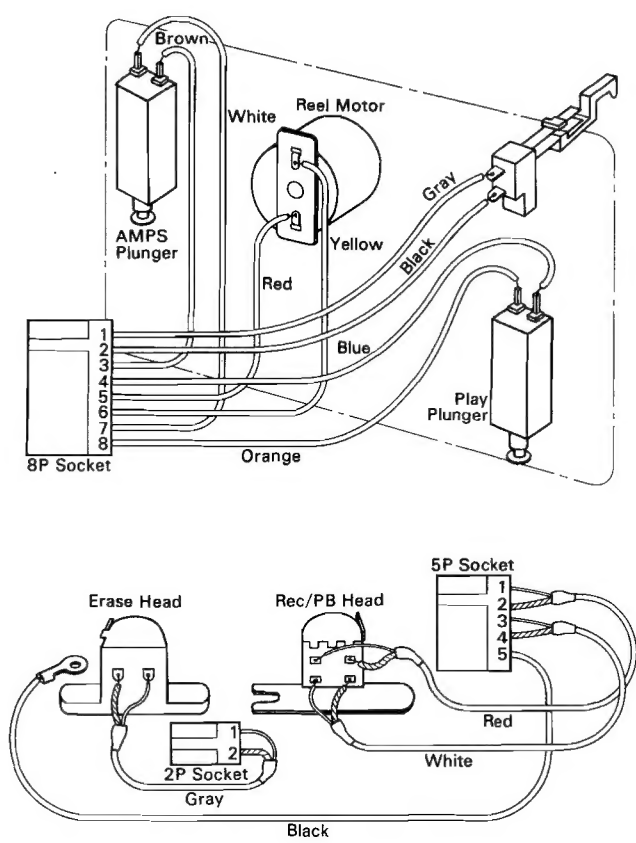


1 ~ 59  
60 ~ 229  
230 ~ 399  
400 ~ 503

●Abbreviations

1. Pan Head Tapping Screw . . . PT Type	6. Binding Head SEMS F Screw . . . BSF Type	11. Hex. Socket Screws . . . SC Type	16. Retaining Ring (E Washer) . . . E Type
2. Washer Head Tapping Screw . . . WT Type	7. Binding Head Screw . . . B Type	12. Slot Type Screws . . . SS Type	17. Toothed Lock Washer (External) . . . TLE Washer
3. Pan Head Screw . . . P Type	8. Flat Counter Sunk Head Screw . . . F Type	13. Binding Head SEMS B Screw . . . BSB Type	18. Wave Washer
4. Pan Head SEMS A Screw . . . PSA Type	9. Flat Counter Sunk Wood Screw . . . FC Type	14. Spring Washer . . . S Type	19. Hexagon Nut H Type Nut
5. Pan Head SEMS B Screw . . . PSB Type	10. Round Head Wood Screw . . . RH Type	15. Plain Washer . . . P Type	

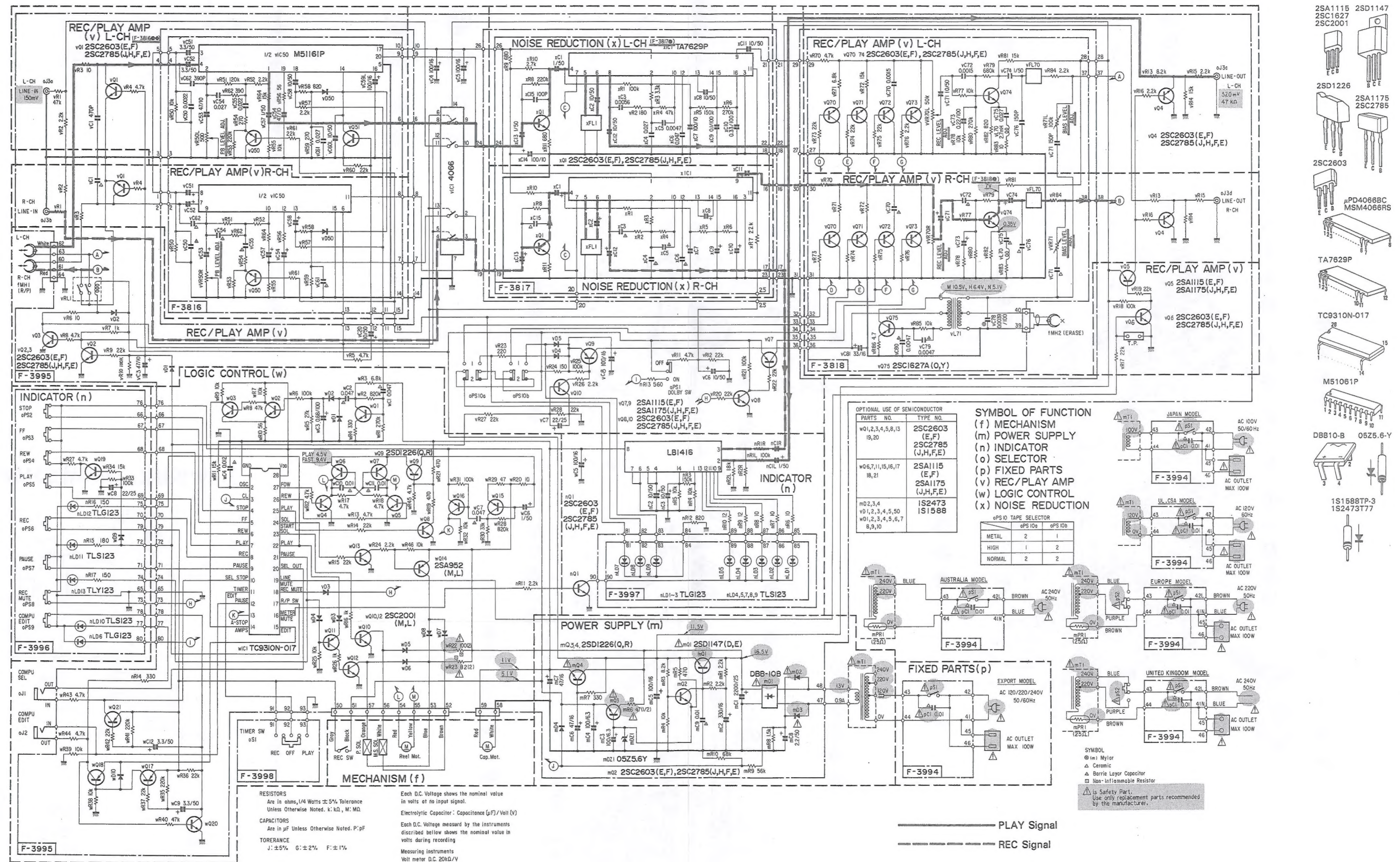
7. WIRING OF MECHANISM Ass'y





## 8. SCHEMATIC DIAGRAM

\*Design and specifications subject to change without notice for improvement.  
 \*La présentation et les spécifications sont susceptibles d'être modifiées sans préavis par suites d'améliorations éventuelles.  
 \*Änderungen, die dem technischen Fortschritt dienen, bleiben vorbehalten.



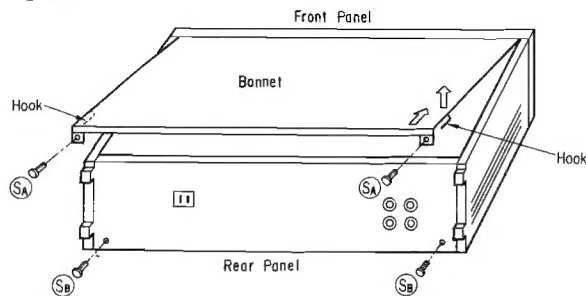


## 9. MAIN PARTS REPLACEMENT (See Exploded of Mechanism Ass'y and Top View on page 10)

### A. Bonnet (See Fig. 9-1)

- 1) Remove two screws ⑤A.
- 2) Push the rear side of the bonnet to remove the hooks and then remove bonnet.

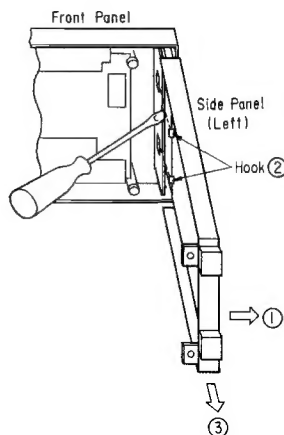
Fig. 9-1



### B. Side Panel L (R) (See Fig. 9-1 & 9-2)

- 1) Remove the bonnet and two screws ⑤B.
- 2) Shift the position of the side panel L (R) 1.5 cm in the arrow direction.
- 3) Remove the hooks ② of the side panel from front panel and then pull it to the arrow direction ③ to remove the side panel L (R). (Fig. 9-2 ③)

Fig. 9-2



### C. Mechanism assembly

(See Top View on Page 10)

- 1) Remove the bonnet and both side panels.
- 2) Remove four screws ⑤C fixing mechanism assembly.
- 3) Pull out the mechanism assembly from the rear panel side.

### D. Reel Motor ⑦B

- 1) Pull out the mechanism assembly from the rear panel side.
- 2) Remove two screws ⑦B fastening reel motor and idler gear arm ④B.
- 3) Pull out reel motor from the back side.

### E. Idler Gear ⑦B

- 1) Pull out the mechanism assembly from the rear panel side.
- 2) Remove the washer ④B, retaining the idler gear.
- 3) Remove the idler gear from the idler gear arm.

### F. Reel Hub ②1 Cushion (brake) ④1B

- 1) Pull out the mechanism assembly from the rear panel side.
- 2) Remove the thrust washer ④B, reel cap ④B, reel collar ④B and reel spring ④B and pull out the reel hub.
- 3) Extract the cushion (brake) from the brake slider.

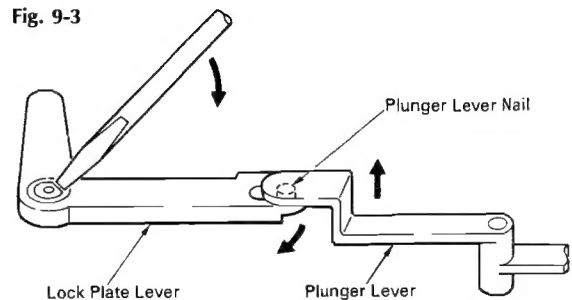
### G. Capstan Motor ①9, Flywheel ②2

- 1) Pull out the mechanism assembly from the rear panel side.
- 2) Remove four screws ④B fixing the capstan motor mounting plate.
- 3) Remove three screws ②B fastening capstan motor.
- 4) Remove the capstan motor.
- 5) Pull out the flywheel from mechanism assembly.

### H. Play Cam Gear ②1 (See Fig. 9-3)

- 1) Perform the same manner as for the flywheel.
- 2) Remove the bush ②B fastening the lock plate lever ②B.
- 3) Take out the plunger lever nail from the lock plate lever.
- 4) Remove the lock plate lever.
- 5) Remove the CS type ring ②B retaining the play cam gear.
- 6) Take out the plain washer ②B and extract the play cam gear.

Fig. 9-3

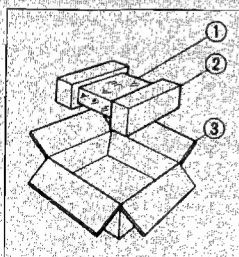


### I. AMPS Cam Gear ②1B

- 1) Perform the same manner as for the flywheel.
- 2) Remove the AMPS lock lever spring ⑥A from the AMPS lock lever ④B.
- 3) Remove the bush ②B fastening AMPS lock lever and take out the AMPS lock lever.
- 4) Remove the CS type ring ②B fastening AMPS cam gear.
- 5) Remove the plain washer ②B and extract the AMPS cam gear.

## 10. PACKING LIST

Parts No.	Stock No.	Description
1	09453300	Vinyl Bag
2	47187600	Styrofoam Packing
3	47187400	Carton Case



## 11. ACCESSORY LIST

Stock No.	Description
07193400	Pin Plug Cord
or 38103300	Pin Plug Cord
46267300	Mini Pin Plug Cord
or 46410000	Mini Pin Plug Cord
94300500	Head Cleaner
46557800	Operating Instruction



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